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RBW1805G01731-3G-9
Job Sheet 172710



Part No: RBW1805G01731-3G-9

Job Qty: 30 ea

Part Name: Pull Screw



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/21/18

Job Tracking No:

Due Date: 2/28/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG RBW1805G01731-3G REV 3 IPP REV A 18.02.20 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea	2/27/18	2/27/18	0.00	0.00	Start Up Machining-4		JB 18-04-25
100	CNC Lathe	20 pcs	2/28/18	2/28/18	0.00	15.00	MORI SL-154		JB 18-04-25
110	QC	20 pcs	2/28/18	2/28/18	0.00	0.00	QC2 Machining-5		JB 18-04-25
120	QC	20 pcs	2/28/18	2/28/18	0.00	0.00	QC8 Machining-5		JB 18-04-25
130	Packaging	20 pcs	2/28/18	2/28/18	0.00	0.00	Packaging3-2		APR 26 2018
140	QC21-SA	20 Ea	2/28/18	2/28/18	0.00	0.00	QC21		GA 107

Part Op 100 - 1-Machine as per folio FB 924 FOLIO REV: _____ DWG REV: _____ 2-Deburr
Descriptions: 130 - IDENTIFY AND STOCK

APR 26 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304R0.625	304 SS Round bar 0.625	8.4000 ft (.28 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304R0.625	11	26	0

Part Specifications

Specifications could not be found.

Plex 2/21/18 12:57 PM Dart.Gagnon.Michelle

splite' w/o pour 10 piece deja enlever 3.5 hrs et 2.8' de S048653

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



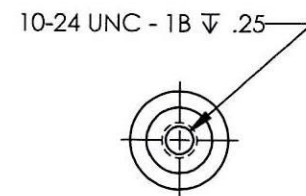
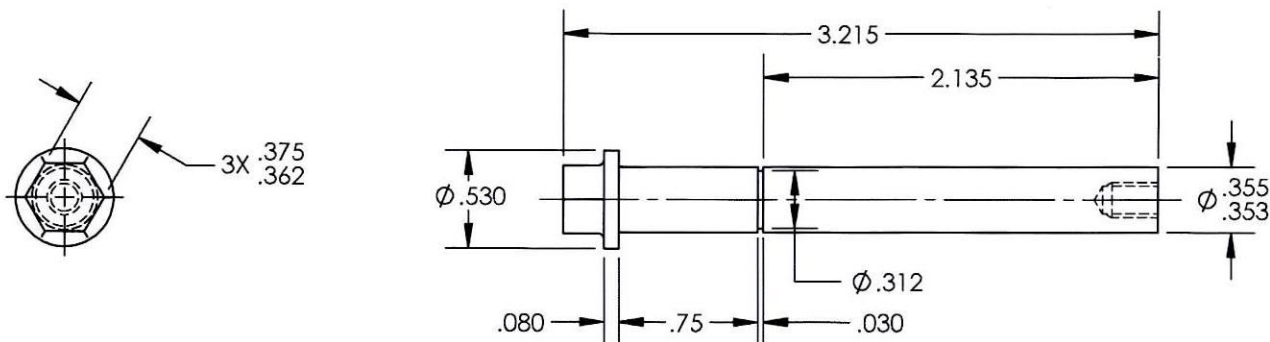
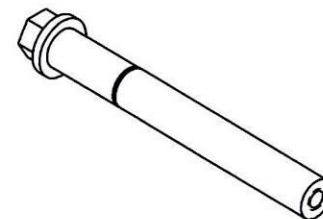
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition			
				Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : ☐					

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	15-0288	-9 CH'D DIM'S WAS 10-24 UNC ∇ .125 IS 10-24 UNC ∇ .25, WAS $\emptyset$.355 IS $\emptyset$.3550-.3544.	9/2/2015	RJC	JAG
3	17-0143	-9 CH'D DIM WAS .375 IS 3X .375/.362, WAS $\emptyset$.3550/.3544 IS .355/.353, WAS (.750) IS .75.	6/19/2017	RJC	JAG



(-9)

PULL SCREW

DART AEROSPACE	
TITLE MVA REMOVAL TOOL	
DWG NO. RBW1805G01731-3G-9	REV 3
MAT'L S.S. UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT TREAT FINISH SPEC	.XXX $\pm$.005 FRACTIONS $\pm$ 1/8 .XX $\pm$.01 ANGLES $\pm$ 5° .X $\pm$.1 SURFACES = 125/
DRAWN BY: RJC 06/19/2017	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DD 06/22/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: AA 06/26/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: JL 06/28/2017	USED ON MODEL
APPROVED: JAG 07/03/2017	AW139
SCALE 1:1	DATE 6/19/2017
SHEET 6 OF 6	

